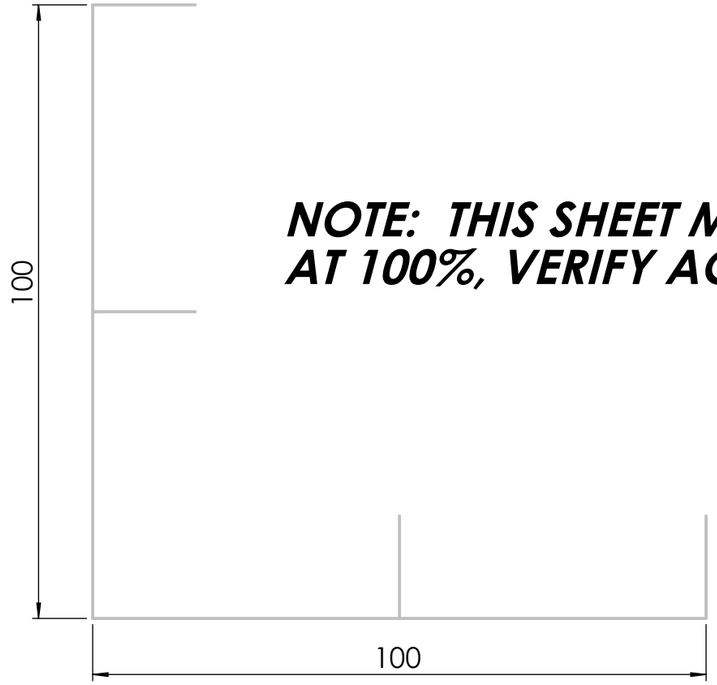
REVISIONS				
Rev.	Description	By	Date	ECN No.
A	NEW DRAWING	--	--	-



NOTE: THIS SHEET MUST BE PRINTED AT 100%, VERIFY AGAINST THIS SCALE

BUMPER TO GUARD JOIN - CTITICAL ALIGNMENT

MUD GUARD

REFERENCE: LOWER EDGE OF HEADLIGHT

JOIN LINE FOR SHEETS

KEEP THIS SECTION

BUMPER

CUTTING LINE

WHEEL ARCH CRITICAL ALIGNMENT

LOWER BUMPER

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Angular		Linear	
0 - 25mm	± 2°	0 - 50mm	± 0.5
25 - 75mm	± 1°	50 - 1000mm	± 1.0
75 - 200mm	± 0.5°	1000 - 2000mm	± 1.5
200 + mm	± 0.25°	2000 + mm	± 2.0

Finish:

DO NOT SCALE

ALL DIMENSIONS IN MILLIMETRES

Third Angle Projection

REMOVE ALL BURRS AND SHARP EDGES

Scale: 1:1

Sheet Size: A3

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JRG	8/12/09	TEMPLATE CUTTING PROFILE PRADO 150 BUMPER
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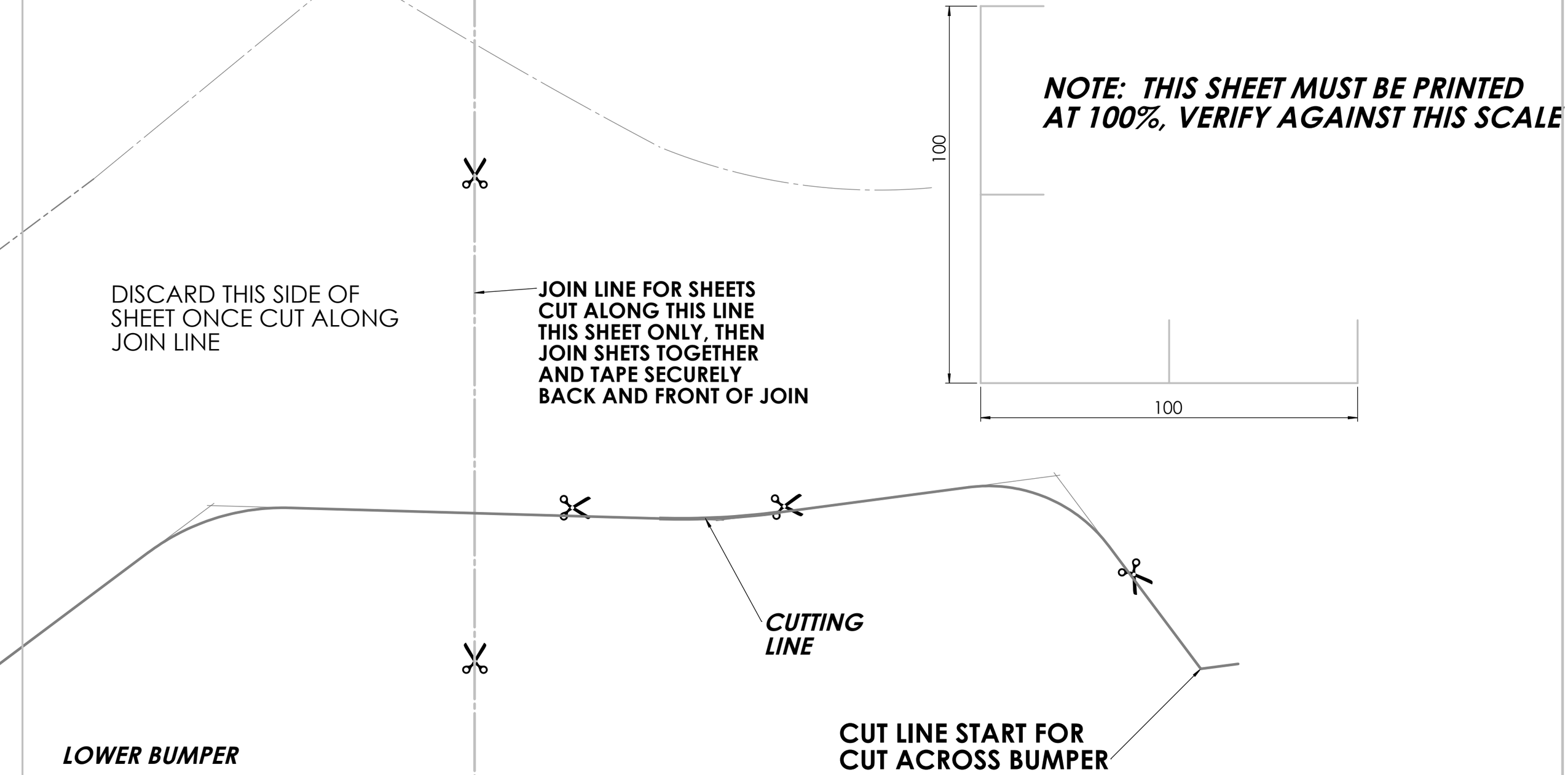
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Rev: A

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Angular		Linear	
0 - 25mm	± 2°	0 - 50mm	± 0.5
25 - 75mm	± 1°	50 - 1000mm	± 1.0
75 - 200mm	± 0.5°	1000 - 2000mm	± 1.5
200 + mm	± 0.25°	2000 + mm	± 2.0

Finish:

REMOVE ALL BURRS AND SHARP EDGES

DO NOT SCALE

ALL DIMENSIONS IN MILLIMETRES

Third Angle Projection

Scale: 1:1

Sheet Size: A3

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JRG	8/12/09	TEMPLATE CUTTING PROFILE PRADO 150 BUMPER
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Approved		Part Nos: 3787068

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